

# Work Order ID 50520

July 14, 2009 8:10:12 AM

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Item ID: D350-764-011

Accept

Revision ID: B

Item Name: Shoulder Harness

Start Date: 7/14/09 Start Qty: 1.00

Required Date: 7/15/09 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: *u*

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
N/A	Rev B

100 0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D350-764-011

*Kit Part is @ Rev B*

*CHK7002*

*Sort 7/14*

110 0.00



Packaging

Packaging

Memo

0.00

Packaging

*9/4/14 @ 50*

120 0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

*=> Sort 7/14 @ 40*

# Picklist Print

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Work Order ID: 50520

Parent Item: D350-764-011RevB

Parent Item Name: Shoulder Harness

Comments:

Start Date: 7/14/09

Required Date: 7/15/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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ALS4-1032-130	x16	Purchased	No			120	Each	7,749.000	16.0000			
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Insert

9/7/14 SP

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

7749

110511

7749

110511

AN3-3A x32

Purchased

No

120

Each

229.0000

32.0000



Bolt

9/7/14 SP

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

229

111925

229

111925

AN3-6A x16

Purchased

No

120

Each

127.0000

16.0000



Bolt

9/7/14 SP

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

127

106662

22

107959

15

109752

40

112082

50

109752 (3x)  
112082 13x

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Work Order ID: 50520

Parent Item: D350-764-011RevB

Parent Item Name: Shoulder Harness


Comments:

Start Date: 7/14/09


Required Date: 7/15/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-10A <i>4</i>  Bolt		Purchased	No			120	Each	146.0000	4.0000		9/7/14	SY

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	146	
103962	8	
108986	38	
111425	100	

AN960JD10 <i>4B</i>  Washer		Purchased	No			120	Each	1,213.000	48.0000		9/7/14	SY
---	--	-----------	----	--	--	-----	------	-----------	---------	--	--------	----

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1213	
105442	95	
109059	2	
109840	23	
110985	202	
111279	13	
111668	878	

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Work Order ID: 50520



Parent Item: D350-764-011RevB



Parent Item Name: Shoulder Harness

Start Date: 7/14/09

Required Date: 7/15/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN960JD416

24

Purchased

No

120

Each

7,676.000

4.0000



Washer



9/7/14

sq

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

7676

102929

2

105906

4

107321

23

107939

114

108161

553

108827

31

109249

69

110523

340

111279

1540

111916

5000

16941

0

111279

40

# Picklist Print

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Parent Item: D350-764-011RevB

Parent Item Name: Shoulder Harness

Comments:

Start Date: 7/14/09

Required Date: 7/15/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD616 Washer		Purchased	No			120	Each	410.0000	4.0000		9/7/14	SP

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	410	
107242	3	
107959	6	
109371	8	
110704	23	
111193	18	
111607	352	

AN970-6 Washer		Purchased	No			120	Each	70.0000	4.0000		9/7/14	SP
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Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	70	
10538	8	
109798	62	

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Parent Item Name: Shoulder Harness

Comments:

Start Date: 7/14/09

Required Date: 7/15/09

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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CCR264SS3-3

46

Purchased

No

120

Each

401.0000

16.0000



Cherry Rivet

9/7/14

SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

401

111548

101

111827

300

111548

CR3212-4-2

44

Purchased

No

120

Each

87.0000

4.0000



Cherry Rivet

9/7/14

SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

87

110806

87

110806

CR3212-5-04

44

Purchased

No

120

Each

109.0000

4.0000



Rivet

9/7/14

SP  
10

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

109

106321

9

112082

100

106321

# Picklist Print

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Work Order ID: 50520

Parent Item: D350-764-011RevB

Parent Item Name: Shoulder Harness

Comments:

Start Date: 7/14/09

Required Date: 7/15/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
CR3212-5-07 Rivet		Purchased	No			120	Each	100.0000	4.0000		9/7/14	50

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

100

105978

100

D2854RevA  
3/4" Velcro Strip

120

f

0.0000

2.6660

105978

47604

50

D3578-041RevA  
Doubler

120

Each

27.0000

16.0000

9/7/14

50

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

27

47143

27

47143

16

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Parent Item Name: Shoulder Harness



Comments:

Start Date: 7/14/09



Required Date: 7/15/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3636-041RevB		Manufactured	No			120	Each	16.0000	4.0000			
											9/7/14	SD
Shoulder Harness												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	16	
46198	4	
48417	12	

D3637-041RevB		Manufactured	No			120	Each	10.0000	4.0000			
											9/7/14	SD
Bracket Assembly												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	10	
47869	10	

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Work Order ID: 50520

Parent Item: D350-764-011RevB

Parent Item Name: Shoulder Harness



Comments:

Start Date: 7/14/09

Required Date: 7/15/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3637-3RevB <i>x4</i>		Manufactured	No			120	Each	17.0000	4.0000			
											9/17/14	SP
Bracket												

Warehouse                      Loc Qty                      Loc Code  
Location

Main Warehouse

ST    2

43184    2

43184

Main Warehouse

ST244A    15

48418    15

48418

D3638-1RevB *x4*

Manufactured      No

120

Each

16.0000

4.0000



Bushing



9/17/14

SP

Warehouse                      Loc Qty                      Loc Code  
Location

Main Warehouse

ST    16

45846    12

46925    4

45846

(12)

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Work Order ID: 50520

Parent Item: D350-764-011RevB

Parent Item Name: Shoulder Harness

Comments:

Start Date: 7/14/09

Required Date: 7/15/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3639-1RevA

+1

Manufactured

No

120

Each

12.0000

1.0000

9/7/14

scd

Doubler

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

12

45828

12

45828

D3639-2RevA

+1

Manufactured

No

120

Each

9.0000

1.0000

9/7/14

scd

Doubler

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

9

46655

9

46655

D3639-3RevA

+1

Manufactured

No

120

Each

5.0000

1.0000

9/7/14

scd

Doubler

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

5

35382

5

35382

(12)

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Work Order ID: 50520

Parent Item: D350-764-011RevB

Parent Item Name: Shoulder Harness

Comments:

Start Date: 7/14/09

Required Date: 7/15/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3639-4RevA *x1*

Manufactured No

120

Each

10.0000

1.0000

*S* Doubler

*9/7/14 SP*

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

10

35383

1

47018

9

*35383*

D3640-1RevA *x2*

Manufactured No

120

Each

11.0000

2.0000

*S* Belt Guide

*9/7/14 SP*

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

11

46656

11

D3640-3RevA *x2*

Manufactured No

120

Each

11.0000

2.0000

*S* Belt Guide

*9/7/14 SP*

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

11

46657

11

*46657*

*(12)*

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Work Order ID: 50520

Parent Item: D350-764-011RevB

Parent Item Name: Shoulder Harness

Comments:



Start Date: 7/14/09

Required Date: 7/15/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

S D3641-1RevB <sup>+2</sup>		Manufactured	No			120	Each	5.0000	2.0000		9/7/14 SP	
												
Cover												

Warehouse Loc Qty Loc Code

Location



Main Warehouse

ST

5

45829

5

S D3641-3RevB <sup>+1</sup>		Manufactured	No			120	Each	8.0000	1.0000		9/7/14 SP	
												
Cover												

Warehouse Loc Qty Loc Code

Location



Main Warehouse

ST

8

43232

8

S D3641-4RevB <sup>+1</sup>		Manufactured	No			120	Each	16.0000	1.0000		9/7/14 SP	
												
Cover												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

16

44671

2

45497

14

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Work Order ID: 50520

Parent Item: D350-764-011RevB

Parent Item Name: Shoulder Harness

Comments:

Start Date: 7/14/09

Required Date: 7/15/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

S D3642-1RevB <sup>+2</sup>



Doubler

Manufactured

No

120

Each

6.0000

2.0000



9/7/14 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

6

43234

6

43234

S D3643-1RevA <sup>+1</sup>



Stiffener

Manufactured

No

120

Each

14.0000

1.0000



9/7/14 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

14

34547

14

34547

S D3643-2RevA <sup>+1</sup>



Stiffener

Manufactured

No

120

Each

14.0000

1.0000



9/7/14 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

14

34548

2

35390

12

34548

(12)

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Work Order ID: 50520

Parent Item: D350-764-011RevB

Parent Item Name: Shoulder Harness

Comments:

Start Date: 7/14/09

Required Date: 7/15/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3644-1RevA

82



Shim

Manufactured

No

120

Each

25.0000

2.0000



9/7/14

SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

25

35392

1

47870

24

35392  
47870

D3657-1RevA

41



Guide Tool

Manufactured

No

120

Each

15.0000

1.0000



9/7/14

54

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

15

34550

3

48419

12

34550

MS20426AD3-3

132



Rivet

Purchased

No

120

Each

8,264.000

32.0000



9/7/14

SO

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

8264

1563

0

19099

4776

7681

3488

7681

10

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# Picklist Print

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Work Order ID: 50520

Parent Item: D350-764-011RevB

Parent Item Name: Shoulder Harness


Comments:

Start Date: 7/14/09

Required Date: 7/15/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS20426AD4-4  Rivet	7106	Purchased	No			120	Each	3,836.000	106.0000		9/14/14	SO

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

3836

15541

3836

120

Each

4,548.000

28.0000

15541

9/17/14

SLP

MS20426AD4-6

428

Purchased

No



Rivet

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

4548

100151

27

103395

14

105144

706

110139

3774

2525

27

105144

14

# Picklist Print

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Work Order ID: 50520

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Parent Item Name: Shoulder Harness

Comments:

Start Date: 7/14/09

Required Date: 7/15/09

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS20470AD4-6 <del>xs</del>		Purchased	No			120	Each	1,793.000	8.0000		9/17/14	SP
Rivet, Universal Head												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1793	
109371	64	
110915	1729	

MS21059L3 <del>xs</del>		Purchased	No			120	Each	871.0000	16.0000		110915	9/17/14 SP
Nut Plate												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	871	
109962	371	
111925	500	

MS35206-267 <del>xs</del>		Purchased	No			120	Each	113.0000	8.0000		109962	9/17/14 SP
Screw												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	113	
105516	1	
109389	12	
109405	100	

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Shop Packet Print

MS21072/3  
B<sup>2</sup> 110002 qty (xs)  
9/17/14 SP  
9/17/14 SP

(K)

109389